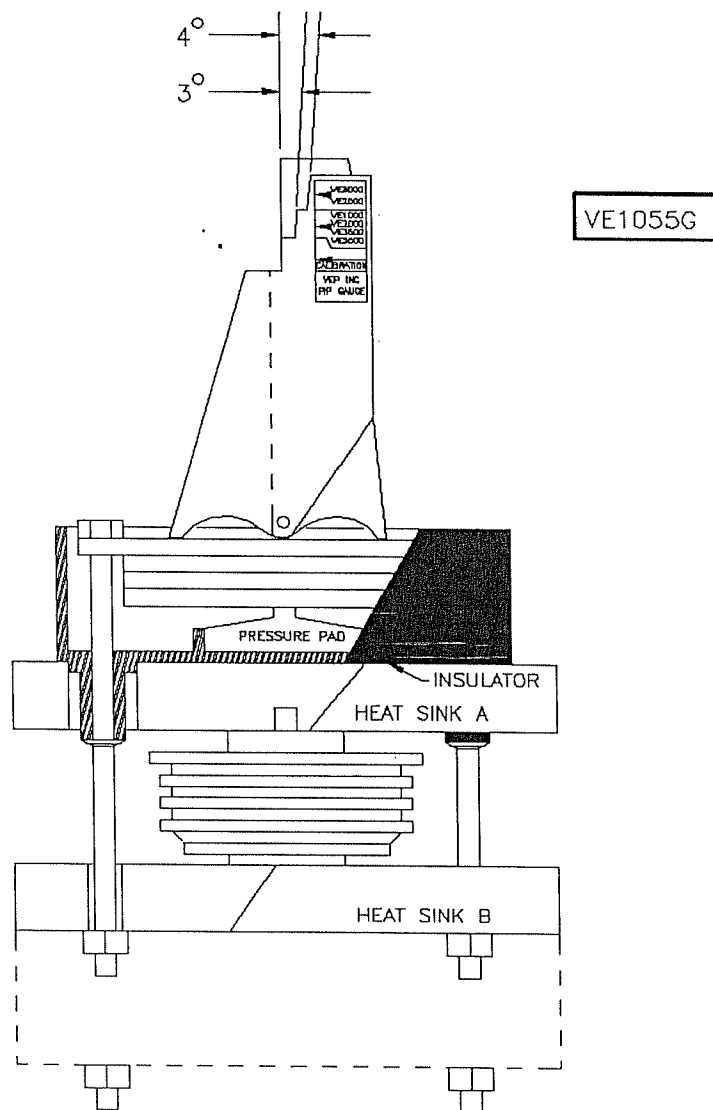


With the semiconductor positively located in place on the heatsinks, place the clamp in position with the bolts through the holes in the heatsinks, and proceed as follows.

1. Refer to page eight for preparation of the mounting surfaces.
2. Make sure that pressure pad is properly seated before beginning.
3. Tighten the nuts evenly until finger tight.
4. Tighten bolts 1/4 turn each bolt rotation increment.
5. Place the Force Indicator Gauge (PIP gauge) firmly against the springs, so that both ends and the middle are in solid contact with the spring surface. The gauge notch location will then indicate the spring deflection, or force. Correct mounting force is indicated when the gauge notch locations (degree lines close-by clamp part number) coincide. For more specific load details, refer to your Data Sheets.



*** Never-Seez, anti-seize lubricating compound, may be used on bolt heads and threads to reduce torque required to establish mounting force.*